

# Catalyst Addition Chart – Laminating

For Casting half quantity

°C	%	50g	100g	500g	1kg	1.5kg	2kg
35	1	10 drops	20 drops	5	10	15	20
30	1.5			8	15	23	30
25	2	20 drops	40 drops	10	20	30	40
20	2.5			13	25	38	50
15	3	30 drops	60 drops	15	30	45	60



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